

**Title: Alpha-amylase mutants with altered properties**

ABSTRACT

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The present invention relates to variants (mutants) of parent  
Termamyl-like alpha-amylases, which variant has alpha-amylase  
activity and exhibits altered stability, in particular at high  
temperatures and/or at low pH relative, and/or low  $\text{Ca}^{2+}$  to the  
10 parent alpha-amylase.